



NOTES:

- UPON COMPLETION OF FABRICATION AND PRIOR TO PAINTING, THREADED OUTLETS SHALL HAVE THREAD PROTECTORS INSTALLED.
- SEE SPECIFICATIONS FOR PAINTING REQUIREMENTS.
- OPENINGS SHALL BE TEMPORARILY CLOSED TO PREVENT CONTAMINATION DURING HANDLING, SHIPPING AND UNLOADING OPERATIONS.
- OPENINGS IN TANK FOR PIPE CONNECTIONS SHALL BE OF THE SIZES AND TYPES INDICATED IN THE SPECIFICATIONS.
- THE BERM UNDER THE TANK SHELL SHALL BE LEVEL WITHIN $\pm 1/8"$ (3 mm) IN ANY 10' (3.05 m) OF CIRCUMFERENCE AND $\pm 1/2"$ (13 mm) IN THE TOTAL CIRCUMFERENCE.
- THE METRIC CONVERSIONS ARE PROVIDED IN PARENTHESIS FOLLOWING THE ENGLISH UNITS.

WELDING SYMBOL LEGEND

- WELD THIS SIDE
WELD BOTH SIDES
PLUG WELD THIS SIDE
SQUARE WELD BOTH SIDES
WELD ALL AROUND
SHOP WELD